Pressure & Temperature Relief Valve, PTR





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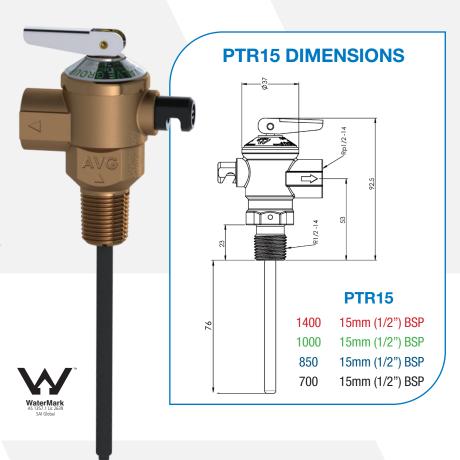
The Pressure and Temperature Relief Valve (PTR) is designed to relieve the increase in pressure caused by water expansion during the normal heating cycle. The valve will then relieve the increase in pressure by releasing drips of hot water to the drain line. Should the electrical temperature cut-out device cease to operate correctly, the water will overheat. The temperature probe will then open the PTR valve and discharge hot water to the drain line.

It is recommended that an ECV be fitted to the cold water supply line. This will relieve cold water, not hot water, during the heating cycle, saving energy and increasing the life of the PTR. Some local governments make it mandatory to install an ECV in the cold water line. PTR and ECV valves are safety valves and should be replaced every 4 years.

Inlet Pressure Control

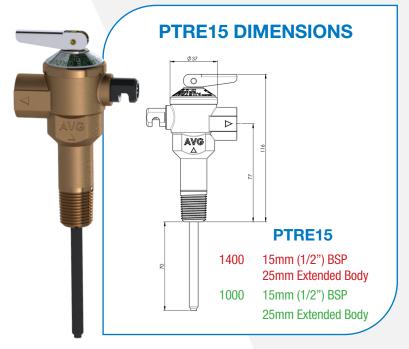
High pressure may cause excessive discharge and possible premature failure of the operating relief valve (see table). The maximum water pressure usually occurs during the night, at the time of lowest water usage. In any mains pressure water heater installation if the water pressure exceeds 80% of the nominal set pressure of the operating relief valve, a Pressure Limiting Valve must be fitted to the cold inlet. If a cold water expansion control valve is fitted it will have a lower set pressure than the PTR valve and therefore will be the main operating relief valve.





Features

- Each valve is individually tested and calibrated to ensure that it meets the correct pressure specifications.
- Designed and manufactured to meet Australian Standard AS1357.1, under Licence No. 2639 and meets AS4020, Drinkable Water Standard.
- Manufactured under Quality Assurance ISO 9001 and ISO 9002 (UK).
- Suitable for either horizontal or vertical installations.
- The valve is designed to automatically reseat after each action.



PTR Specifications

| MODEL | DN SIZE | COLOUR CODE | PRESSURE Rating | INLET | OUTLET | EXPANSION Ratings |
|------------|---------|----------------|--------------------|-----------|-------------|----------------------|
| PTR15/1400 | 15 | RED | 1400kPa | 1/2" male | 1/2" female | 10 KW |
| PTR15/1000 | 15 | GREEN | 1000kPa | 1/2" male | 1/2" female | 10 KW |
| PTR15/850 | 15 | BLUE | 850kPa | 1/2" male | 1/2" female | 10 KW |
| PTR15/700 | 15 | BLACK | 700kPa | 1/2" male | 1/2" female | 10 KW |
| PTR20/1000 | 20 | BLACK | 1000kPa | 3/4" male | 3/4" female | 46 KW |
| PTR20/850 | 20 | BLUE | 850kPa | 3/4" male | 3/4" female | 46 KW |
| PTR20/700 | 20 | BLACK | 700kPa | 3/4" male | 3/4" female | 46 KW |

Rating Plate Colours

The valve rating plates are colour coded to make selecting the correct valve easy. Simply match the ECV rating plate colour to a PTR with the same colour.

| COLOUR | ECV | PTR | |
|---------------------|-------------|-----------------|--|
| RATING PLATE | VALVES | VALVES | |
| Black | ECV 15/600 | PTR 15/700 | |
| Black | ECV 20/600 | PTR 20/700 | |
| Blue | ECV 15/700 | PTR 15/850 | |
| Blue | ECV 20/700 | PTRE 20/850 | |
| Green | ECV 15/850 | PTR 15/1000 | |
| Green | | PTRE 15/1000 | |
| Green | ECV 20/850 | PTR 20/1000 | |
| Red | ECV 15/1200 | PTR 15/1400 | |
| Red | | PTRE 15/1400 | |
| Red | ECV 15/1200 | PTR 15/1400-HTT | |
| Red | ECV 20/1200 | | |
| Orange | ECV 15/1400 | | |
| | | | |

1. Stainless Steel Lever action

> 2. Should the main relief valve become blocked, this auxiliary will blow out and relieve the valve.

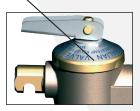
> > 3. The valve has a high temperature seal that remains flexible and continues to perform at temperatures that cause most organic elastomers to become brittle and crack.

6. The valve is a dry spring design. It has a high temperature silicon boot that shields the spring from any corrosive elements in the water supply, that may build up and prevent the valve from relieving.

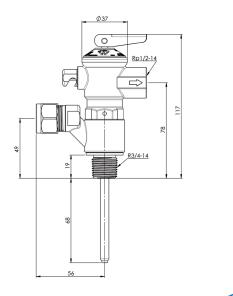
5. Forged DR brass body.

4. Polyethylene plastic sheath to protect the probe from corrosive elements in the water.

7. Colour coded valve rating plate for ease of identification



PTR15/1400HTT DIMENSIONS





Set Pressures for Water Heater Valves

| | WITHO | UT ECV | WITH ECV | | | |
|-----------------------------|---|--------|-----------------------|---|-----------------------|--|
| PTR Valve Setting kPa | PLV required if mains pressure exceeds: | | ECV Setting kPa | PLV required if mains pressure exceeds: | PLV Setting kPa | |
| 700 | 680 | 500 | 700 | 550 | 350 | |
| 850 | 680 | 500 | 700 | 550 | 350 | |
| 1000 | 800 | 600 | 850 | 680 | 500 | |
| 1400 | 1120 | 600 | 1200 | 960 | 600 | |



Installation

Flush out your lines to remove any debris or dirt particles that may cause the valve to malfunction.

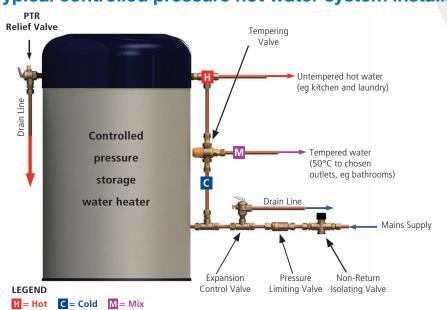
If the valve probe is damaged in any way do not install the valve. Return it to your valve supplier and obtain a replacement. Clean out any foreign matter from the threaded inlet water connection to the water heater.

In addition to these instructions. PTR Valves must be installed in accordance with AS/NZS3500 National Plumbing and Drainage Code. All local government requirements must be met and the PTR must be installed in line with the water heater manufacturer's instructions. Valve rated to 10Kw.

The PTR valve to be fitted must comply with the water heater manufacturer's rating label. The kw rating of the valve should be greater than the kw rating of the water heater. All this information is found on the rating plate of the valve, and on the rating label on the side of the heater.

- 1. Apply thread seal tape to the thread. Be sure not to use excessive amounts of thread seal that could hang over the thread, break off and lodge under the valve seat, causing it to leak.
- 2. Screw the valve into the PTR socket. Do not use a wrench on the valve body. Use the spanner flats provided.
- 3. No valve, taps, or other isolating valves are to be fitted between the PTR and the water heater.
- 4. Install a drain line of the same nominal pipe size as the valve, in accordance with AS/NZS3500.4. The drain line must have a continuous fall.
- 5. Test the manual relief by lifting the lever. Water should out of the relief valve. It is recommended that the manual relief be operated every 6 months, so as to flush out any deposits that may accumulate under the seal.

CAUTION: "Danger of scalding" This valve relieves hot water.



The pressure & temperature relief valve must be installed by a licensed plumber and in accordance with AS/ NZS 3500 building code and relevant local requirements and the following manufacturer's instructions.

Caution: Water escaping from the drain line may be hot and could cause scalding. This valve is a Safety Valve. Excessive discharge from the drain line or operation of the small auxiliary relief valve opposite the drain can mean a malfunction within the system. Switch off the energy source and call a plumber or service person.

Drain lines must have continuous fall.

WARRANTY: This valve is factory set and cannot be serviced or repaired in the field. The Australian Valve Group (AVG) will not honour any warranty claim where these instructions have not been followed, or where the valve has been tampered with or subjected to obvious abuse.

The tempering valve may be installed at the point of use, but there must be a minimum 1 metre pipe run between the valve and the outlet tap.

DISCLAIMER: Every care has been taken in the preparation of these instructions, which have been issued as a guide only. Compliance with the requirements of local Authonities is required at all times. These requirements may change from time to time. Aways be aware of the local requirements. Subject to any statutory obligations and manufacturers warranties no liability can be accepted for any losses, consequential or otherwise which may arise or be said to have arisen from relying upon the contents of this installation instruction as to the fitness of any particular product for any particular purpose, use or application. The Australian Valve Group Pty Ltd reserves the right to modify designs and specifications and to withdraw and introduce products at any time without notice.



Unit 2, 9-11 Noble St, Kewdale, WA, 6105 Tel: 1800 AVG AUS (284 287) Fax: (08) 9353 2689 www.avg.net.au

Typical controlled pressure hot water system installation